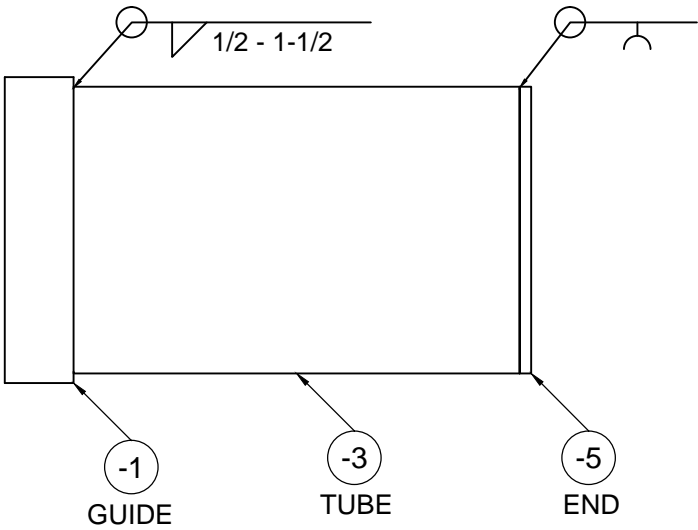



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -3, LABELED SECTION A-A & B-B, ADDED -7 WELDMENT, SEPARATED RBT18532-A & RBT18532-L TOOLS ARE SOLD SEPARATELY PER R.W.	1/8/09	RJC	RW



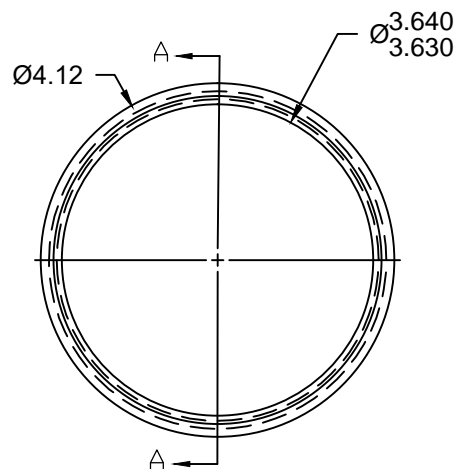
NOTE:
THIS TOOL IS SPECIFICALLY FOR THE 206L, IT WILL NOT WORK ON THE 206A AND 206B SERIES.
FOR 206A AND 206B USE TOOL NUMBER RBT18532-A.

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	1		-1		GUIDE	1018	Ø4-1/8 O.D. x 3-1/2 I.D. x 1	2
	1		-3		TUBE	1018	Ø3-7/8 O.D. x 3-1/2 I.D. x 6-1/8	3
	1		-5		END	1018	Ø4 O.D. x 7/16	3
	<input checked="" type="checkbox"/>		-7	1	WELDMENT			1
ASSY -7								

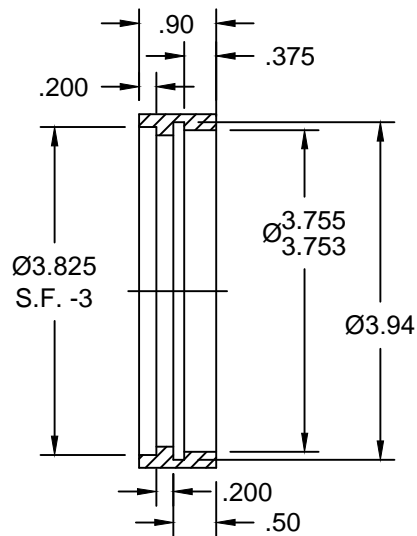
 RED BARN MACHINE	
TITLE WEAR SLEEVE INSTALLATION AID	
DWG NO. RBT18532-L	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: COLE	
APPROVED	
HEAT TREAT	
FINISH SPEC BLACK OXIDE	
USED ON MODEL	
BELL 206L	
SCALE NTS	DATE 12-9-04
SHEET 1 of 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -3, LABELED SECTION A-A & B-B, ADDED -7 WELDMENT, SEPARATED RBT18532-A & RBT18532-L TOOLS ARE SOLD SEPARATELY PER R.W.	1/8/09	RJC	RW



(-1)
GUIDE

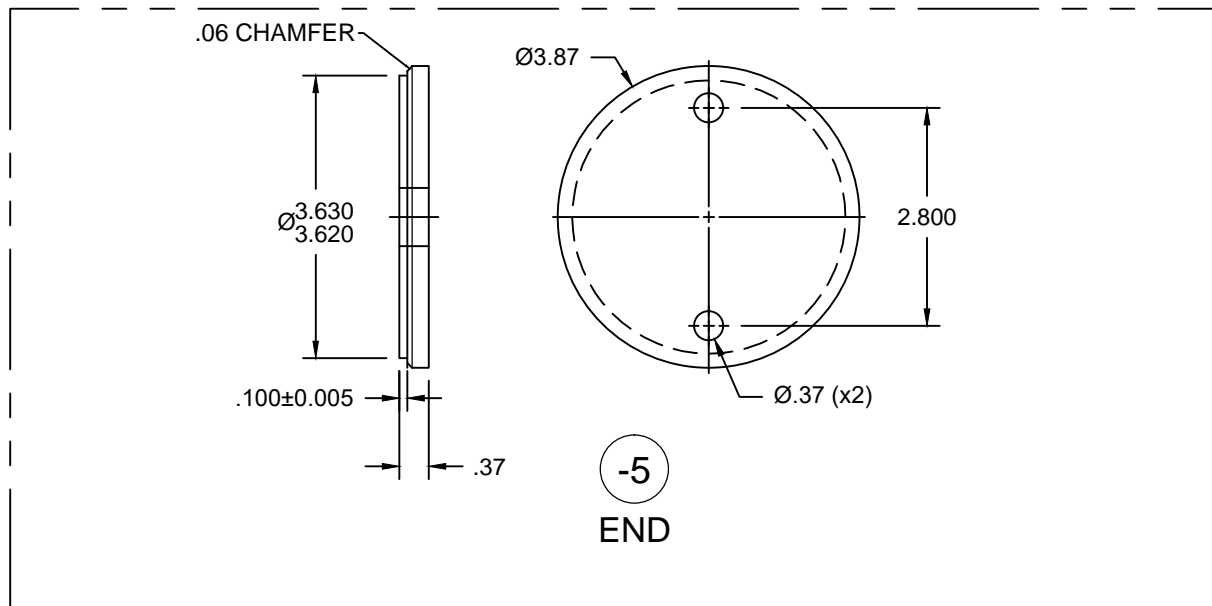
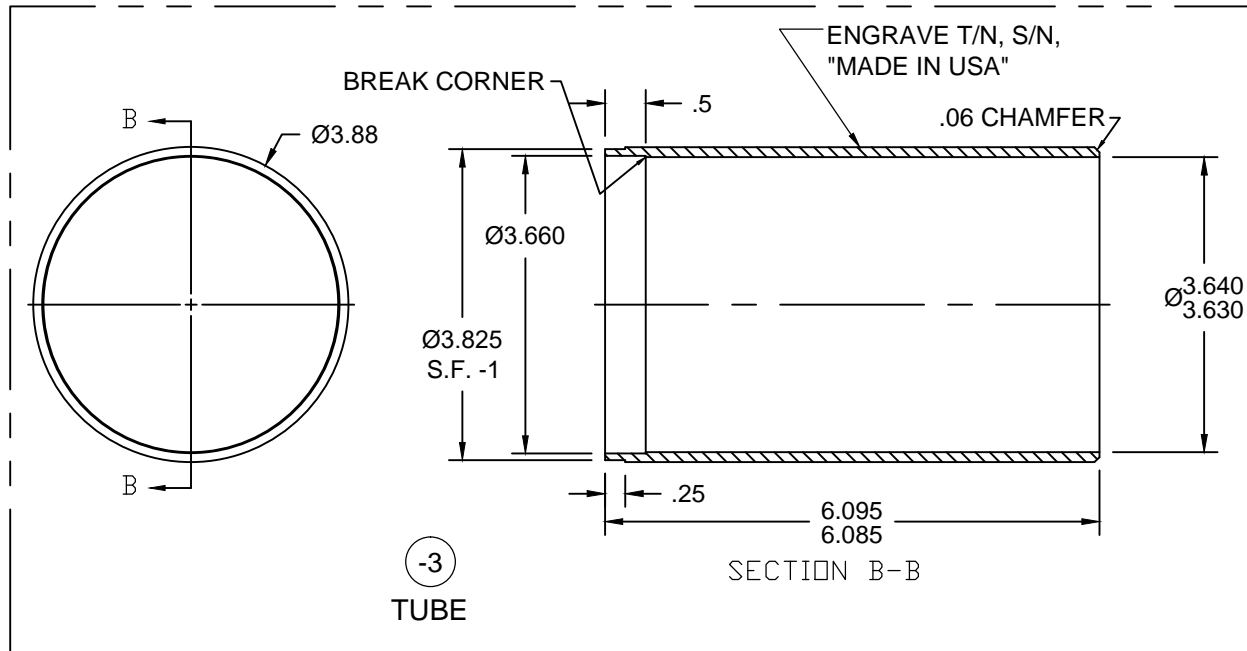


SECTION A-A

 RED BARN MACHINE	
TITLE WEAR SLEEVE INSTALLATION AID	
DWG NO. RBT18532-L-1	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	DRAWN BY: COLE APPROVED HEAT TREAT FINISH SPEC SEE WELDMENT USED ON MODEL BELL 206L
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE NTS DATE 12-9-04 SHEET 2 of 3

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -3, LABELED SECTION A-A & B-B, ADDED -7 WELDMENT, SEPARATED RBT18532-A & RBT18532-L TOOLS ARE SOLD SEPARATELY PER R.W.	1/8/09	RJC	RW



RED BARN MACHINE	
TITLE WEAR SLEEVE INSTALLATION AID	
DWG NO. RBT18532-L-3 & -5	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	DRAWN BY: COLE
DECIMALS	APPROVED
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH
X $\pm .1$	SPEC
FRACTIONS $\pm 1/32$	SEE WELDMENT
ANGLES $\pm 5^\circ$	USED ON MODEL
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 12-9-04
SHEET 3 of 3	